felton
INDUSTRIES

ASSEMBLY INSTRUCTIONS

COMFORT GRANDSTAND 4 TIER – 6 MTR
Code: COMG4T6

THANK YOU
for choosing Felton Industries.

This product has been manufactured in Australia to the highest quality standard, guaranteeing proven quality, durability and low maintenance.
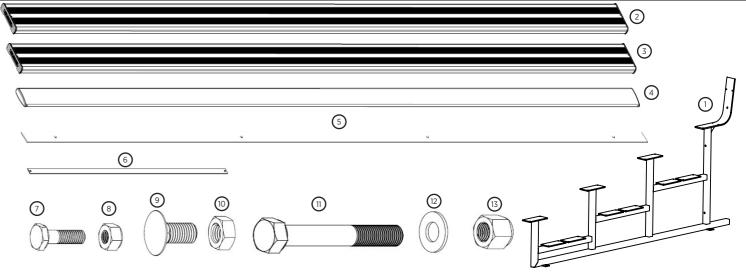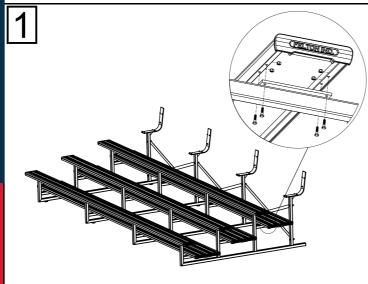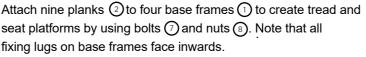
AUSTRALIAN MADE AND OWNED

WARNING: This assembly required two or more people as lifting is involved. Please ensure bolts and nuts are only finger- tightened throughout assembly for flexibility in lining up components. Bolt and nuts should be securely tightened in place when instructed to do so. Please check all components are included before proceeding with the assembly
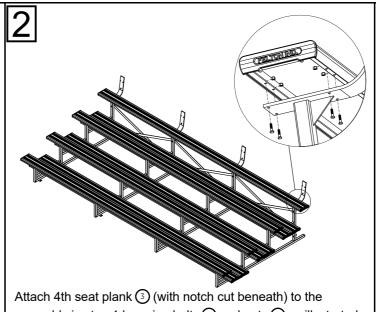
ITEM NO.	PART	QTY.
1	COMG4T6 COMFORT T4 FRAME	4
2	COMG4T6 AL PLANK L6000	9
3	COMG4T6_3rd SEAT PLANK L6000 ASM	1
4	COMG4T6 AL Backrest EXTRUSION	1
5	COMG4T6 AL FLAT BAR 80x6xL6000	1
6	COMG4T6 AL FLAT BAR 50x4xL1952	6
7	AS-NZS 2465 Bolt - 1/4" x 1"	168
8	AS-NZS NYLON Nut - 1/4"	168
9	AS 1112 Bolt - 3/8" x 1"	4
10	AS 1112 Nut - 3/8"	4
11	AS-FLAT WASHER - 1/2"	16
12	AS-NZS 2465 Bolt - 1/2" x 3.5"	8
13	AS-NZS NYLON Nut - 1/2"	8

1

Attach nine planks ② to four base frames ① to create tread and seat platforms by using bolts ⑦ and nuts ⑧. Note that all fixing lugs on base frames face inwards.

2

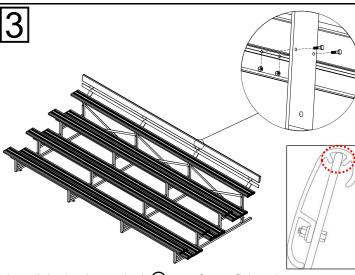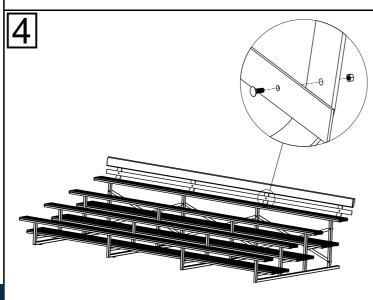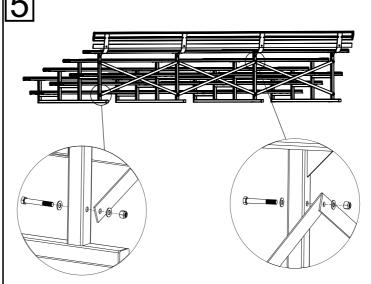Attach 4th seat plank ③ (with notch cut beneath) to the assembly in step 1 by using bolts ⑦ and nuts ⑧ as illustrated.
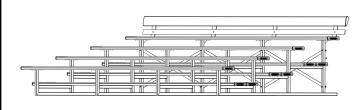
3

Install the backrest plank ④ onto frame fixing plates as illustrated. Fasten the backrest plank ④ with hexagonal bolts ⑦ and nuts ⑧ . Ensure the fixing plates are installed in the right place on backrest plank.

4

Attach the long flat bar ⑤ to fixing plates by using bolts ⑨ and nuts ⑩ as illustrated.

5

Attach six flat bars ⑥ to the back of base frames ① by using bolts ⑪ , washers ⑫ and nuts ⑬ as illustrated.

6

Tighten all hexagonal head bolts with spanners and appropriate tools. Then completely tighten the M12 dynabolts to attach the whole assembly firmly to the ground.